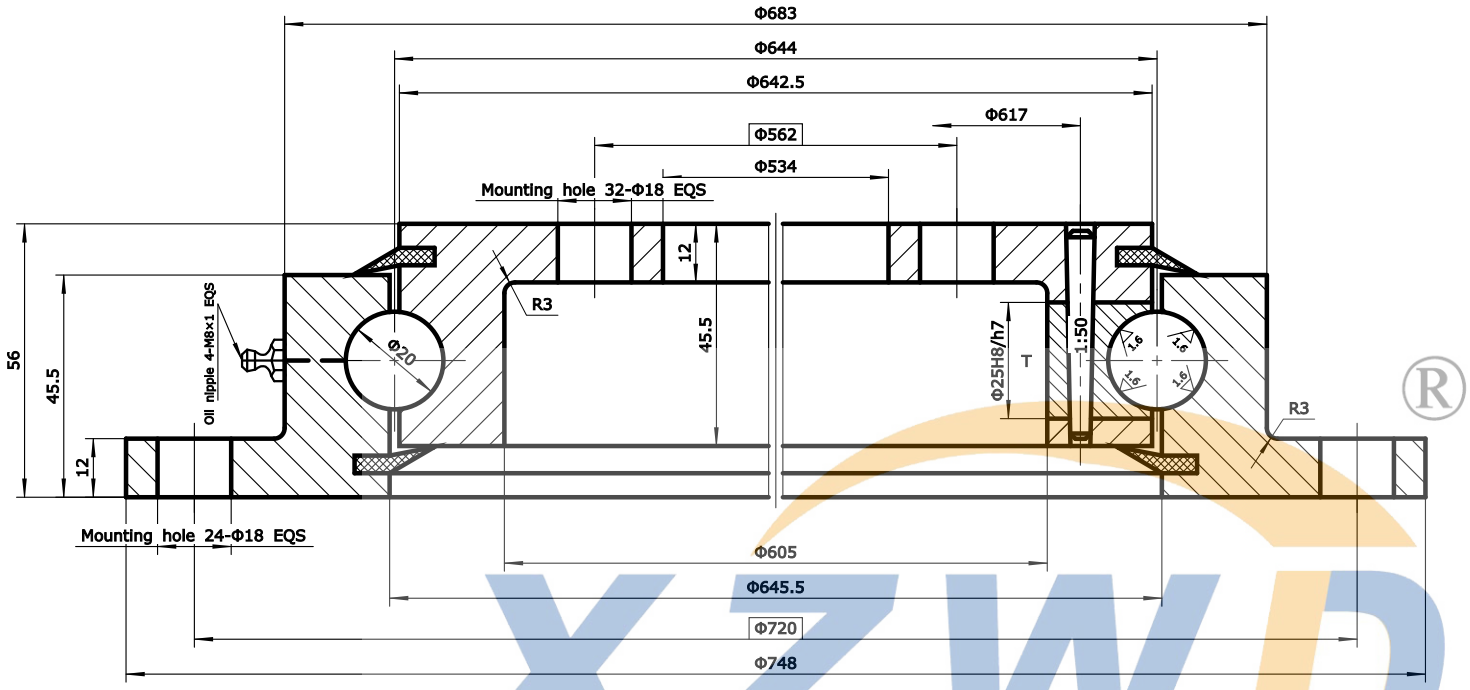


U.O.N 6.3

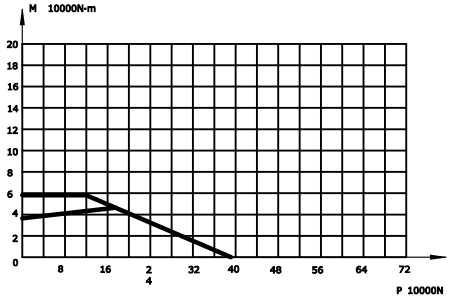
Notes:

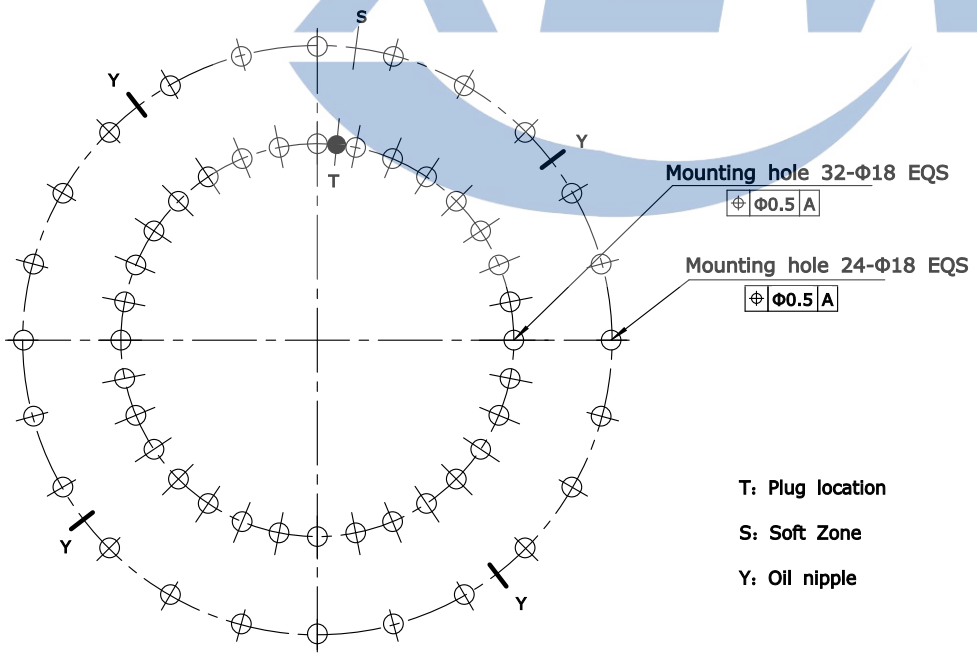
1、Unspecified chamfer: 1.0×45°
Through hole chamfer: 1.0×45°
Edges chamfer

2、Raceway of inner &outer ring induction harden.
Hardness:55~62HRC
Depth:≥3.0mm

3、Inner & outer ring quenched & tempered,
Hardness: 207~262HB

4、Radial clearance: 0.10~0.35 mm
Axial clearance: 0.10~0.35 mm





T: Plug location

S: Soft Zone

Y: Oil nipple

No.	Standard	Component	Material	Model	Qty	Remark
08	HG/T2811	Seals	NBRI-3	W17	2	
07	GB117-76	Pin	CN45	Φ5×45	1	
06		Plug	CN45	Φ25	1	
05	JB/T7940.7	Oil nipple	Component	M8×1	4	
04	GB/T699	Inner ring	50Mn		1	
03	GB/T308-2002	Ball	GCr15	19.844	83±1	
02	HG/T2349	Spacer	Nylon	D20	83±1	
01	GB/T699	Outer ring	50Mn		1	

Model	WD-230.20.0644	Drawing		Weight	35.8kg
Name	Slewing Bearing	Qty		Scale	
Material	50Mn	Total 1 page		The 1st page	

Design		Standard
Check		
Process		Approve
Date		

XUZHOU WANDA SLEWING BEARING CO.,LTD
Tel: +86 516 83309366 Fax: +86 516 83915766
http://www.slew-bearing.com