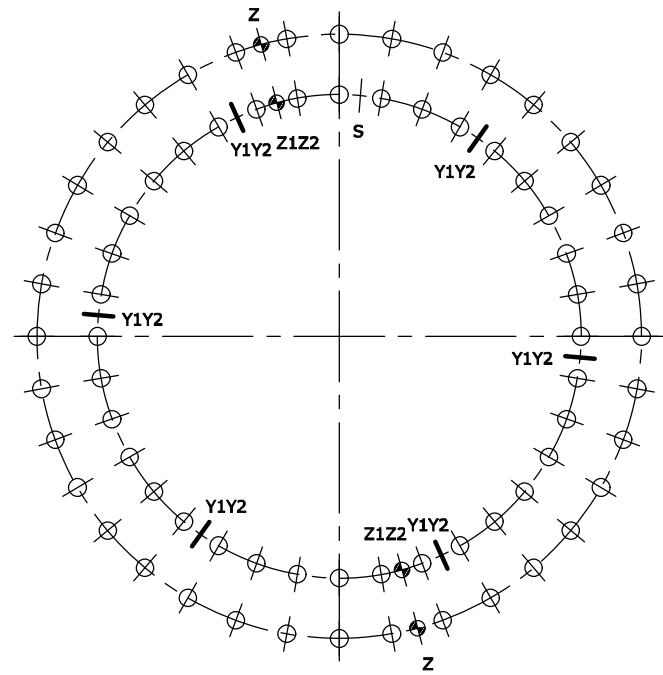
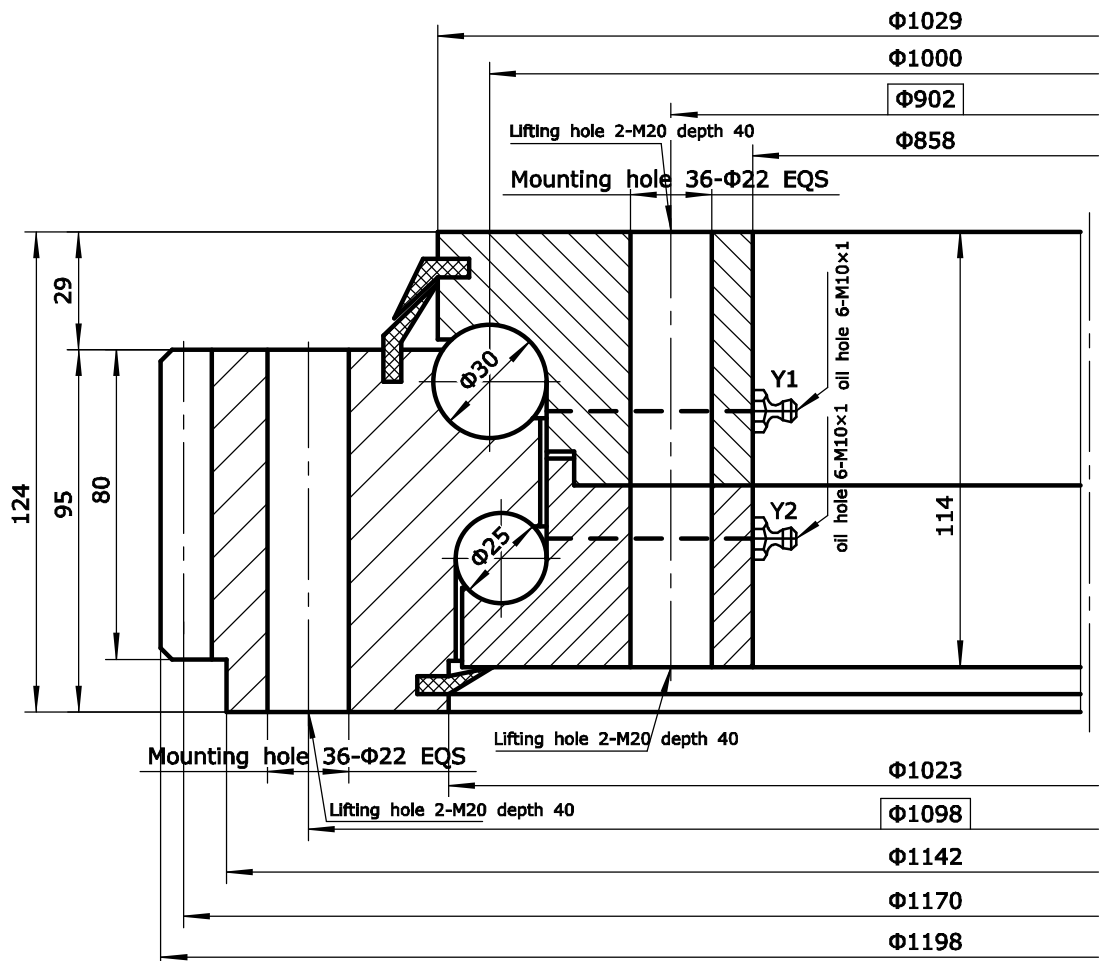



6.3

U.O.N



Notes:
 1. Raceway of inner & outer ring induction hardened. hardness: 55~62HRC
 Depth ≥ 3.5mm
 2. Inner & outer ring quenched & tempered, hardness: 207~262HB

Gear Data				Design		Check		Model		Weight		
Module	m	10	Gear heat treatment requirements		Date	Approve		021.30.1000		300kg		
Teeth no	z	117	HRC		Qty	Size	Axial clearance	0.10~0.30		Scale		
Teeth pressure angle	α	20°	Precision(GB10095-88)	10	Inner ring mounting hole	36	Φ22	Radial clearance	0.20~0.90		The 1st page	
Modification coefficients	x	+0.5			Outer ring mounting hole	36	Φ22	machine tolerances without notes		Total 1 page		
Reduction coefficients	km	1.0			Oil hole	2×6	M10×1	≤200	≤500	≤710	≤1120	XUZHOU WANDA SLEWING BEARING CO.,LTD  Fax: +86 516 83309366 Fax: +86 516 83915766 http://www.slew-bearing.com
Pitch diameter	d	1170						±0.30	±0.40	±0.50	±0.65	
								±1600	±2000	±2500	±3150	
								±0.80	±0.95	±1.10	±1.35	
								≤4000	≤5000			
								±1.65	±2.0			
				T:Pulg location S:Soft zone Y:Oil hole Z:Lifting hole		Technical processing standards without notes according to ...JB/T2300-2011						